

## Shared Learning





























## Condensate Tank Lifting Lug Failure

## What happened?

Whilst decommissioning a geothermal condensate tank a contractor was potentially exposed to high concentrations of H<sub>2</sub>S. To fully drain the remaining condensate from the tank, a hiab was used to attach a strop to one of four lifting lugs on the top of the tank, to elevate one side and drain the remainder of the tank. The lug failed, tearing a hole in the top of the tank. The contractor was potentially exposed to gas escaping from the tank, resulting in nausea and subsequent overnight hospitalisation for observation.

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## What did we learn?

- Polyethylene tank had UV degradation making the lifting lugs 'brittle'
- Accumulation of high concentrations of H<sub>2</sub>S gas are possible in the vapour space of a geothermal condensate tank due to cyclical nature of operation

